





Multi-Stage Anaerobic Co-Digestion of Food Waste and Waste Activated Sludge

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- **1. Introduction**
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1. Introduction



Waste management and recycling statistics for 2018								
Waste Type	Waste Disposed of (tonnes)	Waste Recycled (tonnes)	Waste Generated (tonnes)	Recycling Rate (%)				
Food	636,900	126,200	763,100	17% <				
Ash and sludge	215,200	24,600	239,800	10% <				

- Source: National Environment Agency (NEA) in Singapore
- Food waste and Waste Activated Sludge: **Biomass resources** !
- Recycling rate is low
- Potential environmental pollution

Strategy: Anaerobic digestion technology, waste to energy

2. Research problem & analysis



Anaerobic digestion (AD) technology





Anaerobic digestion (AD) technology Food waste Waste Activated Sludge **Main problem:** Given a digester chamber (one or two stage) **Organic** matters + Inoculum Only one or two pH allowed Hydrolysis and Acidogenesis (1) Volatile fatty acids Different optimal working pH Acetogenesis (2) Acetate and Hydroger Three chambers simultaneously? Methanogenesis (3) Three different optimal working pH **Biogas (Methane) Optimized AD process** Fuel: natural gas Chemical feedstock

2. Research problem & analysis



• **Proposed approach:** three-stage anaerobic co-digestion of food waste and waste activated sludge



3. Experimental design







4.1. Detailed characteristics of substrates and inoculum

Characteristics	Unit	Seed sludge	FW	WAS	Co-substrate
TS	wt%	1.71 ± 0.01	28.29 ± 0.51	14.93 ± 0.20	21.19 ± 0.28
VS	wt%	1.22 ± 0.01	27.15 ± 0.49	11.29 ± 0.11	18.84 ± 0.20
VS/TS ratio	-	0.71	0.96	0.76	0.89
pH	-	7.61 ± 0.1	5.21 ± 0.1	8.60 ± 0.2	6.51 ± 0.1
Carbon	%	33.56 ± 0.04	49.70 ± 0.41	32.25 ± 0.02	43.12 ± 0.42
Hydrogen	%	4.78 ± 0.03	8.40 ± 0.05	5.27 ± 0.04	6.89 ± 0.07
Nitrogen	%	5.41 ± 0.05	2.20 ± 0.03	5.33 ± 0.07	2.86 ± 0.05
C/N ratio	-	6.20	22.59	6.05	15.08

Table 1. Detailed characteristics of substrates and seed sludge.

VS ratio = 1:2.5 (WAS/FW)



4.2. Overall performance in simulative multi-stage AD experiments



- 2.94 to 13.25 gVS/L
- TSAco-D : highest average daily specific methane yield, 0.395 L/gVS, 19.3-49.1% higher than single and two stage reactors
- pH and SCOD:
 explained changing tendency of methane yields



4.3. Performance of bench-scale three-stage anaerobic co-digestion



- Methane yields: 0.496 L/(gVS)
- Maximum available OLR was between 6 and 7 g VS·L⁻¹
- A better bearing capacity for a high OLR than one- and two-stage digesters
- Average VS reduction of TSAco-D (bench) reached 69%
- 12-47% higher than that of oneand two-stage digesters
- A higher VS removal efficiency in the three-stage AD process validated



4.4. Analysis of microbial communities - Bacterial communities



Dominant species in threestage digester according to the relative abundance were Proteobacteria (42.7 ± 19.0%), *Firmicutes* (28.0 ± 9.7%), *Bacteroidetes* (19.4 ± 6.5%), *Spirochaetes* (2.2 ± 1.2%), WS6 (1.7 \pm 1.1%), Synergistetes (2.3 \pm 0.9%), Chloroflexi ($1.1 \pm 0.6\%$), Actinobacteria ($0.9 \pm 0.5\%$), Euryarchaeota ($0.4 \pm 0.5\%$), and Caldiserica (0.3 \pm 0.3%).



4.4. Analysis of microbial communities - Bacterial communities



(B) PCoA of bacterial community at phylum level

 PCoA analysis revealed that the dominant microbes species composition in response to increase of digester stage number were distinctly different among one-, two-, and three-stage digesters.



4.4. Analysis of microbial communities - Bacterial communities



- CCA: the most predominant species of bacterial communities dynamically shifted along with the increasing stage number and OLR;
- Above results indicated that community structures varied in response to these two process variables.



4.5. Analysis of microbial communities - Archaeal communities



Methanogen genera : Methanosarcina (29.3 ± 9.9%), *Methanosaeta* (22.1 ± 7.1%), Methanobacterium $(13.6 \pm 6.5\%)$, *Methanolinea* $(13.3 \pm 7.9\%),$ *Methanothermobacter* (5.3 \pm 3.7%), *Methanobrevibacter* $(5.0 \pm 2.3\%),$ *Methanomassiliicoccus* (2.9 \pm 2.2), and *Thermoplasmatales* $(1.7 \pm 1.9\%)$



4.5. Analysis of microbial communities - Archaeal communities



(B) PCoA of archaeal community at genus level

 Both digester stage and OLR were crucial environmental variables shaping the taxonomic patterns of the methanogens.



4.5. Analysis of microbial communities - Archaeal communities



- Included angle of the vector of the [stage] and the vector of [OLR] was larger than 90°, indicating that the effects of stage number had the negative correlation with OLR.
- Dominant methanogenic pathway had a tendency of shifting from hydrogenotrophic pattern to acetoclastic pattern



Conclusion

- 1. FW and waste activated sludge were co-digested in a three-stage anaerobic digester
- 2. Functional segregation favored selective enrichment of bacteria and methanogens
- 3. *Methanosarcina* in a three-stage digester was 1.5-1.7 times higher than the controls
- 4. Average methane yield and VS removal increased by 13-52% and 12-47%, respectively
- 5. Feasibility of a bench-scale three-stage anaerobic digester scenario was validated **Future work**
- 1.Still need a longer running period in a continuous and recycled mode

2.For pH control in different stages, automatic regulating equipment may be introduced into the system

3.For potential industrial application of this new reactor, the economic feasibility analysis involving energy balance should be conducted

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